

1 **Continuous Piecewise Linear Delta-Approximations for**  
2 **Univariate Functions: Computing Minimal Breakpoint**  
3 **Systems**

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6 **Abstract** For univariate functions, we compute optimal breakpoint systems subject  
7 to the condition that the piecewise linear approximator, under- and overestimator  
8 never deviates more than a given  $\delta$ -tolerance from the original function over a given  
9 finite interval. The linear approximators, under- and overestimators involve shift vari-  
10 ables at the breakpoints allowing for the computation of an optimal piecewise linear,  
11 continuous approximator, under- and overestimator. We develop three non-convex  
12 optimization models: two yield the minimal number of breakpoints, and another in  
13 which, for a fixed number of breakpoints, the breakpoints are placed such that the  
14 maximal deviation is minimized. Alternatively, we use two heuristics which com-

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15 pute the breakpoints subsequently, solving small non-convex problems. We present  
16 computational results for ten univariate functions. Our approach computes breakpoint  
17 systems with up to one order of magnitude less breakpoints compared to an equidis-  
18 tant approach.

19 **Keywords** Global optimization · nonlinear programming · mixed-integer nonlinear  
20 programming · non-convex optimization

21 **Mathematics Subject Classification (2000)** 90C26

## 22 1 Introduction

23 We are interested in computing piecewise linear, continuous functions. These func-  
24 tions should approximate a given non-convex function such that the maximal, abso-  
25 lute deviation from the approximator to the non-convex function does not exceed a  
26 pre-defined tolerance  $\delta$ . We call such a piecewise linear function a  $\delta$ -approximator.  
27 The goal of this paper is to develop algorithms for univariate functions which can  
28 compute such  $\delta$ -approximators using a minimal number of breakpoints.

29 The  $\delta$ -approximators are useful to approximate a nonlinear programming prob-  
30 lem (NLP) or a mixed-integer nonlinear programming problem (MINLP) by a mixed-  
31 integer linear programming problem (MILP). These  $\delta$ -approximators have to be con-  
32 structed carefully such that valid bounds on the original (MI)NLP can be recovered  
33 from the approximated MILP. Such MILP representations are of particular interest,  
34 if the (MI)NLP is embedded into a much larger optimization problem, typically a  
35 MILP. By including the nonlinear optimization problem, one obtains a large-scale

36 MINLP, which tends to be very difficult to solve to global optimality. By reformu-  
37 lating the nonlinear problem as a MILP, one obtains a large-scale MILP formulation  
38 of the original problem. Such MILPs can then be solved using commercial solvers  
39 like CPLEX, Gurobi, or Xpress. Furthermore, the obtained solutions can be fed into  
40 a local (MI)NLP solver for the final refinement.

41 We mention two potential applications fitting into this framework: (1) supply net-  
42 work problems and (2) power system optimization problems. (1) Typical supply net-  
43 work problems, which gave the primary motivation for this work, are those produc-  
44 tion planning and distributions problems with additional design aspects [1,2]. (2)  
45 Power system optimization problems involving (highly) non-convex constraint sys-  
46 tems due to gas or electricity networks [3–5].

47 The modeling of such piecewise linear functions is closely related to *special or-*  
48 *dered sets*. Ref. [6] is a good resource on the historical milestones of the concept of  
49 special ordered sets (of type 1, SOS-1, and of type 2, SOS-2; originally named S1  
50 and S2 sets) explicitly introduced by Beale and Tomlin in Ref. [7], but already used  
51 earlier by Beale in [8] to deal with piecewise linear functions. Ref. [9] presents the  
52 idea of linear approximations to compute the global minimum of non-convex non-  
53 linear functions using non-negative variables forming an SOS-2 set. The variables  
54 contained in an SOS-2 set are subject to the condition that at most two of them can  
55 have a non-zero value and the two non-negative variables can only occur for adja-  
56 cent indices. Beale and Forrest develop efficient branching schemes to exploit this  
57 structure. Since 1976, various contributions elaborated on the usage of SOS-2:

58 – optimizing a discontinuous separable piecewise linear function [10, 11],

- 59 – constructing a Branch-and-Refine algorithm for mixed-integer non-convex global  
60 optimization [12],
- 61 – developing a unifying framework and extensions to mixed-integer models for  
62 nonseparable piecewise linear optimization problems [13],
- 63 – using significantly fewer binary variables growing only logarithmically in the  
64 number of breakpoints [14].

65 All publications above use a *given* set of breakpoints, *i.e.*, the piecewise linear ap-  
66 proximators are known.

67 Given these latest developments in the representation of piecewise linear func-  
68 tions, one might argue that the number of breakpoints is not so critical anymore.  
69 While in many cases this may be true for well behaved functions, for large intervals  
70 and expressions involving trigonometric functions or functions with many local ex-  
71 trema, it still may be crucial to keep the number of breakpoints as small as possible  
72 if piecewise linear approximations are embedded in otherwise large MILP models.  
73 Also recall that we aim for tight approximators with a guaranteed accuracy by ex-  
74 ploiting the placement of breakpoints as a degree of freedom. The framework in [14]  
75 profits from tight approximators greatly: For the same number of breakpoints and  
76 constraints, we can expect to have (better) bounds on the original (MI)NLP when  
77 using tight approximators.

78 Next, we review two bodies of work, dealing with the computation of such piece-  
79 wise linear approximators. The first work is by Rosen and Pardalos [15,16]. They  
80 proposed piecewise linear interpolators using equidistant breakpoints for concave  
81 quadratic minimization problems. They are able to derive a condition for the number

82 of breakpoints needed in order to achieve a given error tolerance. By concavity, their  
83 interpolators are underestimators. To the best knowledge of the authors, [15] is the  
84 first work which allows for the computation of breakpoints for a given error tolerance.  
85 Our work differs in the following important points: (1) we distribute the breakpoints  
86 freely, (2) we allow shifts at the breakpoints, (3) we can treat general functions, and  
87 (4) we can compute the minimal number of breakpoints required for a given accuracy.

88 The second body of work is by Geißler and co-workers [17,18]. They come in  
89 some parts close to our ideas but differ in the following aspects. The authors do not  
90 target on computing optimal breakpoint systems (minimal in the number of break-  
91 points) and they only estimate the approximation error (or errors for over- and un-  
92 derestimating) for the general case of indefinite functions while we solve non-convex  
93 NLP problems to global optimality leading to the tightest approximators. Their ap-  
94 proach does not involve shift variables at the breakpoints which is an important degree  
95 of freedom leading to a smaller number of breakpoints and tighter approximations.  
96 Our approach is more general because it can handle arbitrary, indefinite functions  
97 regardless of their curvature. Our only requirement is that the functions have a finite  
98 number of discontinuities over a compactum and is bounded, *e.g.*, no singularities.  
99 Figure 10 of their paper shows discontinuities while we compute continuous ones.

100 Ensuring that the approximator and the original function do not deviate more than  
101  $\delta$  from each other, leads to sets of constraints which have to hold over a continuum,  
102 resulting in semi-infinite programming (SIP) problems [19–21]. We evaluate this con-  
103 tinuum conditions at discrete points, followed by a test involving the computation of  
104 a global maximum of the deviation function. If the test fails, we refine the grid [22].

105 The contributions of this paper are various methods to systematically construct  
106 optimal or “good” breakpoint systems, for univariate functions. More specifically:

- 107 1. We develop algorithms which compute the *proven* minimal number of break-  
108 points required to piecewise linearly and continuously approximate, under- or  
109 overestimate any continuous function over a compactum (the methodology works  
110 also if the function has finitely many discontinuities).
- 111 2. For a given number of breakpoints, we develop an algorithm which can compute  
112 the tightest possible piecewise linear and continuous approximator; tightest in the  
113 sense of minimizing the largest deviation.

114 The remainder of the paper is organized as follows: We start with the definition  
115 of  $\delta$ -approximators,  $\delta$ -under- and  $\delta$ -overestimators in Section 2. We discuss exact  
116 models in Section 3 and heuristics in Section 4 to construct such approximators. In  
117 Section 5, we present our computational results. Finally, we conclude in Section 6.

118 This paper is continued by a second paper discussing bivariate functions and  
119 transformations of multivariate functions to lower dimensional functions [23].

## 120 **2 Approximators, Under- and Overestimators**

121 In one dimension, we call a continuous function  $\ell$  over a compact interval  $\mathbb{D} \subset \mathbb{R}$   
122 piecewise linear, if there are finitely many intervals partitioning  $\mathbb{D}$  (we are particularly  
123 interested in partitions whose intervals intersect in at most one point), such that the  
124 restriction of  $\ell$  on each interval yields an affine function. We call the two end-points  
125 of each interval a *breakpoint*. As such, any function  $f$  has at least two breakpoints.

126 **Definition 2.1 ( $\delta$ -approximator)** Let  $f : \mathbb{D} \rightarrow \mathbb{R}$  be a function on the compact in-  
 127 terval  $\mathbb{D} \subset \mathbb{R}$  and let scalar  $\delta > 0$ . A piecewise linear, continuous function  $\ell : \mathbb{D} \rightarrow \mathbb{R}$   
 128 is called a  $\delta$ -approximator for  $f$ , iff the following property holds

$$\max_{x \in \mathbb{D}} |\ell(x) - f(x)| \leq \delta. \quad (1)$$

129 For any continuous function  $f$  on the compactum  $\mathbb{D}$  and any constant  $\delta$ , there ex-  
 130 ists such a  $\delta$ -approximator function [24]. The existence of  $\delta$ -approximator functions  
 131 raises the question as to how (computationally) difficult they are to construct. The  
 132 answer is sobering: For an arbitrary, continuous function  $f$  and an arbitrary scalar  
 133  $\delta > 0$ , it is *NP-hard* to check if a piecewise linear, continuous function  $\ell$  satisfies (1),  
 134 i.e., to determine if there exists an  $\tilde{x} \in \mathbb{D}$  such that  $|\ell(\tilde{x}) - f(\tilde{x})| > \delta$  is *NP-complete*.  
 135 This follows because solving

$$\max_{x \in \mathbb{D}} |\ell(x) - f(x)|$$

136 has the same complexity as finding the global maximum of function  $f$  itself – it  
 137 is *NP-hard* to determine a global extremum of an arbitrary, continuous function  $f$   
 138 [25]. (The reduction can be strictly proven by choosing  $\ell \equiv 0$ .) Thus, to compute a  
 139  $\delta$ -approximator for an arbitrary, continuous function is *NP-hard*.

140 Under- and overestimators are defined as follows:

141 **Definition 2.2 ( $\delta$ -underestimator /  $\delta$ -overestimator)** Let scalar  $\delta > 0$ . We call  
 142 function  $\ell : \mathbb{D} \rightarrow \mathbb{R}$  on the compact interval  $\mathbb{D} \subset \mathbb{R}$  a  $\delta$ -underestimator of function  
 143  $f : \mathbb{D} \rightarrow \mathbb{R}$ , iff condition (1) is satisfied along with

$$\ell(x) \leq f(x) \quad \forall x \in \mathbb{D}. \quad (2)$$

144 We call function  $\ell$  a  $\delta$ -overestimator of  $f$ , iff  $-\ell$  is a  $\delta$ -underestimator of  $-f$ .

145 The existence of  $\varepsilon$ -underestimator /  $\varepsilon$ -overestimator is also ensured for any con-  
 146 tinuous function  $f$  on the compactum  $\mathbb{D}$ , by using  $\delta = \frac{\varepsilon}{2}$  and shifting the constructed  
 147  $\delta$ -approximator by  $\delta$  down / up. This procedure sustains the minimality of the num-  
 148 ber of breakpoints:

149 **Corollary 2.1** *Let  $\mathbb{D} \subset \mathbb{R}$  be a compact interval,  $\ell : \mathbb{D} \rightarrow \mathbb{R}$  be a  $\delta$ -approximator for*  
 150  *$f : \mathbb{D} \rightarrow \mathbb{R}$  with a minimal number of breakpoints and let  $\varepsilon = 2\delta$ . Then*  
 151  *$\ell_-(x) = \ell(x) - \delta$  and  $\ell_+(x) = \ell(x) + \delta$  define an  $\varepsilon$ -underestimator and an  $\varepsilon$ -overesti-*  
 152 *mator, respectively, for  $f$  with a minimal number of breakpoints.*

153 *Proof* The proof is by contradiction. Assume that there is an  $\varepsilon$ -underestimator  $\ell_-^*$   
 154 for  $f$  with less breakpoints than  $\ell_-$  for  $f$ . Then,  $\ell_-^*$  has also less breakpoints than  $\delta$ -  
 155 approximator  $\ell$ . With  $\ell^* := \ell_-^* + \frac{\varepsilon}{2}$ ,  $\ell^*$  is  $\delta$ -approximator for  $f$  with less breakpoints  
 156 than  $\ell$ , contradicting the minimality of the number of breakpoints of  $\ell$ .  $\square$

157 Next to the minimality of the number of breakpoints, we are interested in obtain-  
 158 ing tight approximators, under- or overestimators. This leads to the following

159 **Definition 2.3 (tightness)** A  $\delta$ -approximator,  $\delta$ -underestimator or  $\delta$ -overestimator  
 160 with  $B$  breakpoints for function  $f$  is called *tighter* than a  $\vartheta$ -approximator,  $\vartheta$ -under-  
 161 estimator or  $\vartheta$ -overestimator, respectively, with  $B$  breakpoints for function  $f$ , iff  
 162  $\delta < \vartheta$ . A  $\delta$ -approximator,  $\delta$ -underestimator or  $\delta$ -overestimator with  $B$  breakpoints  
 163 is called *tight* for  $f(x)$ , iff there is no *tighter*  $\vartheta$ -approximator,  $\vartheta$ -underestimator or  
 164  $\vartheta$ -overestimator for  $f$ .

165 Interestingly, tightness is preserved when shifting approximators to obtain under- or  
 166 overestimators:

167 **Corollary 2.2** Let  $\ell : \mathbb{D} \rightarrow \mathbb{R}$  be a tight  $\delta$ -approximator for  $f : \mathbb{D} \rightarrow \mathbb{R}$  and let  $\varepsilon = 2\delta$ .  
 168 Then  $\ell_-(x) = \ell(x) - \delta$  and  $\ell_+(x) = \ell(x) + \delta$  define a tight  $\varepsilon$ -underestimator and an  
 169  $\varepsilon$ -overestimator, respectively, for  $f$  with the same number of breakpoints.

170 *Proof* The proof is by contradiction. Assume that there is a  $\vartheta$ -underestimator  $\ell_-^*$  for  
 171  $f$  which is tighter than  $\ell_-$ , i.e.,  $\vartheta < 2\delta$ . Then,  $\ell^* := \ell_-^* + \frac{\vartheta}{2}$ , is a tighter  
 172  $\frac{\vartheta}{2}$ -approximator for  $f$  than  $\ell$  because  $\frac{\vartheta}{2} < \delta$ , contradicting the tightness of  $\ell$ .  $\square$

173 Note that we call a piecewise linear approximator  $\ell$  tight for function  $f$ , if the *maximal*  
 174 deviation of  $\ell$  and  $f$  is *minimal*. However, we are also interested in minimizing the  
 175 area between  $\ell$  and  $f$ . Thus, ideally, one should compute

- 176 1. the minimum number of breakpoints,  $B^*$ , to achieve the  $\delta$ -approximation, then
- 177 2. find a tight  $\vartheta$ -approximator with  $B^*$  breakpoints ( $\vartheta \leq \delta$ ), and then
- 178 3. compute a  $\vartheta$ -approximator with  $B^*$  breakpoints which minimizes the area be-  
 179 tween the  $\vartheta$ -approximator and  $f$ .

180 This applies also to under- and overestimators. In this paper, we treat only on the first  
 181 and the second computational step of this three phase method. The computation of  
 182 area-minimizing approximators is treated in [26].

183 Note that all definitions and results in this section naturally extend to  $n$ -dimensional  
 184 functions.

### 185 3 Univariate Functions: Exact Approaches

186 In this section, we discuss the construction of breakpoint systems for one-dimensional  
 187 functions  $f : \mathbb{D} \rightarrow \mathbb{R}$  for the compact interval  $\mathbb{D} := [X_-, X_+]$ .

### 188 3.1 Computing an Optimal Set of Breakpoints

189 We are looking for a piecewise linear, continuous function  $\ell : \mathbb{D} \rightarrow \mathbb{R}$  that satisfies  
 190 condition (1), *i.e.*, a  $\delta$ -approximator for  $f$ , which contains the minimal number of  
 191 breakpoints  $b \in \mathcal{B}$ . Let  $\mathcal{B} := \{1, \dots, B\}$  be a sufficiently large, finite set of break-  
 192 points. Later, we explicitly define what “sufficiently large” means in this context, see  
 193 Corollary 3.2.

194 We allow the linear approximator to deviate  $s_b \in [-\delta, +\delta]$  from the function  
 195 values  $f(x_b)$ . Once, we have computed  $x_b$  and  $s_b$ , we can approximate function  $f$  by

$$f(x) = \sum_b (f(x_b) + s_b) \lambda_b \quad \text{with} \quad x = \sum_b x_b \lambda_b \quad \text{and} \quad \sum_b \lambda_b = 1.$$

196 For ease of notation, we define

$$\phi(x_b) := f(x_b) + s_b, \quad \forall b \in \mathcal{B}. \quad (3)$$

197 Now, we are able to construct a piecewise linear, continuous function  $\ell$  (OBSC):

$$z^* = \min \sum_{b \in \mathcal{B}} \chi_b \quad (4)$$

$$\text{s.t. } x_{b-1} \leq x_b, \quad \forall b \in \mathcal{B} \quad (5)$$

$$x_b \geq X_- + (X_+ - X_-)(1 - \chi_b), \quad \forall b \in \mathcal{B} \quad (6)$$

$$x_b - x_{b-1} \geq \frac{1}{M} \chi_b, \quad \forall b \in \mathcal{B} \quad (7)$$

$$x_b - x_{b-1} \leq (X_+ - X_-) \chi_b, \quad \forall b \in \mathcal{B} \quad (8)$$

$$y_b = x_b - x_{b-1} + (X_+ - X_-)(1 - \chi_b), \quad \forall b \in \mathcal{B} \quad (9)$$

$$\sum_{b \in \mathcal{B}} \chi_{bx}^x = 1, \quad \forall x \in [X_-, X_+] \quad (10)$$

$$x_{b-1} - (X_+ - X_-)(1 - \chi_{bx}^x) \leq x \leq x_b + (X_+ - X_-)(1 - \chi_{bx}^x),$$

$$\forall b \in \mathcal{B}, \quad \forall x \in [X_-, X_+] \quad (11)$$

$$\ell_b(x) := \phi(x_{b-1}) + \frac{\phi(x_b) - \phi(x_{b-1})}{y_b} (x - x_{b-1}),$$

$$\forall b \in \mathcal{B}, \quad \forall x \in [X_-, X_+] \quad (12)$$

$$\ell(x) := \sum_{b \in \mathcal{B}} \ell_b(x) \chi_{bx}^x, \quad \forall x \in [X_-, X_+] \quad (13)$$

$$|\ell(x) - f(x)| \leq \delta, \quad \forall x \in [X_-, X_+] \quad (14)$$

$$x_b \in [X_-, X_+], \quad s_b \in [-\delta, +\delta], \quad \chi_b \in \{0, 1\}, \quad \chi_{bx}^x \in \{0, 1\},$$

$$y_b \geq \frac{1}{M}, \quad \forall b \in \mathcal{B}, \quad \forall x \in [X_-, X_+] \quad (15)$$

198 where we define  $x_0 := X_-$  and  $\phi(x_b)$  according to (3).

199 The binary indicator variable  $\chi_b$  has value 1, if breakpoint  $b \in \mathcal{B}$  is included in  
200 the linear approximation  $\ell$  and 0 otherwise. Constraints (5) sort the breakpoints while  
201 (6) connect variables  $\chi_b$  with the coordinates  $x_b$  of the breakpoints. Particularly, if  
202  $\chi_b = 0$ , inequalities (6) imply  $x_b = X_+$ , *i.e.*, all inactive breakpoints are placed on the  
203 upper bound, or equivalently, all breakpoints not included in the construction of  $\ell$  are  
204 set to  $X_+$ . Moreover, if OBSC is feasible, then there must exist a breakpoint  $b$  such  
205 that  $x_b = X_+$  with  $\chi_b = 1$  and  $\chi_{\tilde{b}} = 0$  for all  $\tilde{b} > b$  and  $\tilde{b} \in \mathcal{B}$ , ensured by constraints  
206 (6) and (8). Note that the number of breakpoints included in  $\ell$  is thus  $z^* + 1$ , because  
207 the objective (4) does not count  $x_0 = X_-$  as breakpoint for  $\ell$ . Variables  $y_b$  take value  
208  $x_b - x_{b-1}$  if  $x_b - x_{b-1} > 0$  and  $X_+ - X_-$  otherwise. This is modeled via constraints  
209 (7)-(9) with an appropriate constant  $M$ , *e.g.*,  $\frac{1}{M}$  equals machine precision. Variable  
210  $\chi_{bx}^x$  is 1, if  $x \in [x_{b-1}, x_b]$  and 0 otherwise, modeled via constraints (10)-(11). The  
211 definitions (12)-(13) should not be interpreted as constraints but rather as auxiliary  
212 definitions to construct the function  $\ell$  as a shifted interpolation of function  $f$ . Note

213 that constraints (10) and (14) turn our problem into the class of SIP. As formula-  
 214 tion (4)-(15) leads to an Optimal Breakpoint System using a Continuum approach for  
 215  $x$ , we call it “OBSC.” This discussion implies

216 **Corollary 3.1** *If OBSC is feasible, then  $\ell$  is a  $\delta$ -approximator for  $f$  with the mini-  
 217 mum number of breakpoints being  $z^* + 1$ .*

218 Note that any feasible solution to OBSC with  $B$  breakpoints can be extended to be  
 219 valid for OBSC for any  $\bar{B} \geq B$ , by assigning  $\chi_b = 0$ ,  $x_b = X_+$ , and  $y_b = 1$  for any  $\bar{\mathcal{B}} \setminus \mathcal{B}$   
 220 and copying the values for other variables from the solution with  $B$  breakpoints. This  
 221 implies that  $z^*(B) \geq z^*(\bar{B})$ . If OBSC is infeasible for  $\bar{B}$ , then it is also infeasible for  
 222  $B$ . Furthermore, if OBSC is feasible for  $B$ , then  $z^*(B) = z^*(\bar{B})$ . Thus, they are either  
 223 equal, or one is finite and the other is  $+\infty$ . The existence of a finite choice for  $B$  to  
 224 make OBSC feasible is established in

225 **Corollary 3.2** *If  $f$  is a continuous function over  $D_3$ , then there exists a finite  $B^*$  such  
 226 that for all  $B \geq B^*$  OBSC is feasible.*

227 Note that  $x$  in OBSC is not a decision variable and can vary in the interval  
 228  $[X_-, X_+]$ . This makes OBSC a semi-infinite MINLP problem – a class of optimiza-  
 229 tion problems which are notoriously difficult to solve. To obtain a computationally  
 230 tractable mathematical program, we discretize the continuum constraints (14) into  $I$   
 231 finite constraints of the form

$$|\ell(x_i) - f(x_i)| \leq \delta, \quad \forall i \in \mathbb{I} := \{1, \dots, I\}, \quad (16)$$

232 for appropriately selected grid points  $x_i$ . Applying this approach to *each* of the  $B$   
 233 breakpoints  $x_b$  in formulation OBSC, leads to the following Discretized Optimal

234 Breakpoint System (OBSD):

$$z^{D*} = \min \sum_{b \in \mathcal{B}} \chi_b \quad (17)$$

$$\text{s.t. (5) – (9)} \quad (18)$$

$$x_{bi} = x_{b-1} + \frac{i}{I+1} (x_b - x_{b-1}), \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (19)$$

$$l_{bi} = \phi(x_{b-1}) + \frac{\phi(x_b) - \phi(x_{b-1})}{y_b} (x_{bi} - x_{b-1}), \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (20)$$

$$|l_{bi} - f(x_{bi})| \leq \delta, \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (21)$$

$$x_b \in [X_-, X_+], \quad s_b \in [-\delta, +\delta], \quad \chi_b \in \{0, 1\}, \quad y_b \geq \frac{1}{M},$$

$$x_{bi} \in [X_-, X_+], \quad l_{bi} \text{ free}, \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I}, \quad (22)$$

235 with  $x_B = X_+$ . Decision variables  $x_{bi}$  uniformly discretize the breakpoint interval  
 236  $[x_{b-1}, x_b]$  into  $I + 1$  segments, each with length  $\frac{1}{I+1} (x_b - x_{b-1})$ . This is modeled via  
 237 (19). Variables  $l_{bi}$  evaluate the interpolation of  $\phi(x_{b-1})$  and  $\phi(x_b)$  at grid point  $x_{bi}$   
 238 through constraints (20). The maximal absolute deviation of the computed approx-  
 239 imator to function  $f(x)$  is then bounded by  $\delta$  at the grid points through constraints  
 240 (21), replacing constraints (14).

241 The number of variables and constraints of OBSD depends strongly on the num-  
 242 ber of breakpoints,  $B$ , and the discretization size  $I$ . Constraints (20) and (21) make  
 243 problem OBSD a highly non-convex MINLP. However, if  $X_-$  and  $X_+$  are relatively  
 244 close together, then OBSD might be computationally tractable if  $f$  is not too “bad.”

A piecewise linear, continuous function  $\ell$  can be constructed by using the break-  
 points  $x_b^*$  obtained from solving OBSD using interpolation as in (20). For this function  
 $\ell$ , one must solve

$$z_\ell^* = \max_{x \in [X_-, X_+]} |\ell(x) - f(x)|$$

245 to global optimality. If  $z_\ell^* \leq \delta$ , then  $\ell$  defines a  $\delta$ -approximator for  $f$ . If not, then  
 246 increasing the interval discretization size  $I$  and resolving OBSD might help. However,  
 247 one may be forced to also increase the number of breakpoints. We summarize this in  
 248 **Corollary 3.3** *Let OBSD be feasible for  $B$  and  $I$ . If  $\ell$  constructed from (20) satisfies*  
 249 *(1), then  $\ell$  is a  $\delta$ -approximator for  $f$  with the minimum number of breakpoints being*  
 250  *$z^{D*} + 1$ . If  $\ell$  does not satisfy (1), then  $z^{D*} + 1$  defines a lower bound on the minimum*  
 251 *number of breakpoints on any  $\delta$ -approximator for  $f$ .*

252 Alternatively to discretizing *each* breakpoint interval into  $I$  grid points, one can  
 253 distribute the *entire* interval  $[X_-, X_+]$  into  $I$ , a priori given, grid points (OBSI):

$$z^* = \min \sum_{b \in \mathcal{B}} \chi_b \quad (23)$$

$$\text{s.t. (5) - (9)} \quad (24)$$

$$\sum_{b \in \mathcal{B}} \chi_{bi} = 1, \quad \forall i \in \mathbb{I} \quad (25)$$

$$x_{b-1} - (X_+ - X_-)(1 - \chi_{bi}) \leq x_i \leq x_b + (X_+ - X_-)(1 - \chi_{bi}),$$

$$\forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (26)$$

$$l_{bi} = \phi(x_{b-1}) + \frac{\phi(x_b) - \phi(x_{b-1})}{y_b} (x_i - x_{b-1}), \quad \forall b \in \mathcal{B}, \forall i \in \mathbb{I} \quad (27)$$

$$l_i = \sum_{b \in \mathcal{B}} l_{bi} \chi_{bi}, \quad \forall i \in \mathbb{I} \quad (28)$$

$$|l_i - f(x_i)| \leq \delta, \quad \forall i \in \mathbb{I} \quad (29)$$

$$x_b \in [X_-, X_+], \quad \chi_b \in \{0, 1\}, \quad \chi_{bi} \in \{0, 1\}, \quad y_b \geq \frac{1}{M},$$

$$s_b \in [-\delta, +\delta], \quad l_b \text{ free}, \quad l_{bi} \text{ free}, \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (30)$$

254 where the  $x_i = \frac{i}{I}(X_+ - X_-) + X_-$  are input data;  $\phi(x_b)$  is obtained by (3) as previously.

255 Binary decision variables  $\chi_{bi}$  take value 1, if grid point  $x_i \in [x_{b-1}, x_b]$  and 0 otherwise.

256 This is modeled by constraints (25) and (26), replacing (10) and (11). Constraints  
 257 (27)-(29) model the approximator for the obtained breakpoint system.

258 Let us compare OBSD with OBSI. For one, OBSD does not require both the  
 259  $B \cdot I$  binary variables  $\chi_{bi}$  and constraints (25), (26), (28). Second, additional  $B \cdot I$  con-  
 260 tinuous variables  $x_{bi}$  are introduced in the OBSD formulation, requiring constraints  
 261 (19). Furthermore, constraints (20) involve the additional variables  $x_{bi}$  compared to  
 262 constraints (27). Though binary variables tend to be computationally burdensome,  
 263 non-convex terms are at least as computationally challenging. Thus, it is not a priori  
 264 clear which formulation, OBSD or OBSI, is computationally superior.

### 265 3.2 Computing a Tight $\delta$ -Approximator for a Fixed Number of Breakpoints

266 Problems OBSC, OBSD and OBSI are in general too large and difficult to solve.  
 267 Only for a modest number of breakpoints and not too many discretization points  
 268 there is a chance to solve these problems to global optimality. Alternatively, we fix  
 269 the number of breakpoints to  $B + 1$  and compute an optimal breakpoint placement  
 270 which minimized the deviation  $\mu$ , obtained by the discretized continuum constraint

$$|\ell(x_i) - f(x_i)| \leq \mu, \quad \forall i \in \mathbb{I}.$$

271 This is then followed by a check whether  $\mu$  is less than or equal to our  $\delta$ -tolerance.

272 We use the idea of formulation OBSD and discretize each interval  $(x_{b-1}, x_b)$  into  
 273  $I$  equidistant grid points. This puts us into the advantageous situation that we know to  
 274 which breakpoint interval the variables  $x_{bi}$  belong to, *i.e.*, we do not need the binary  
 275 variables  $\chi_{bi}$ . By forcing the usage of exactly  $B$  breakpoints (note, we do not count

276  $x_0 = X_-$  as breakpoint in the formulation), we can also eliminate the binary variables

277  $\chi_b$ . We obtain the continuous NLP (FBSD)

$$\mu^* = \min \mu \quad (31)$$

$$\text{s.t. (19) – (21)} \quad (32)$$

$$x_b - x_{b-1} \geq \frac{1}{M}, \quad \forall b \in \mathcal{B} \quad (33)$$

$$|l_{bi} - f(x_{bi})| \leq \mu, \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (34)$$

$$x_b \in [X_-, X_+], \quad x_{bi} \in [X_-, X_+], \quad l_{bi} \text{ free,}$$

$$\mu \geq 0, \quad s_b \in [-\delta, +\delta], \quad \forall b \in \mathcal{B}, \quad \forall i \in \mathbb{I} \quad (35)$$

278 Note that at the breakpoints the function deviation is bounded by  $\delta$ . Therefore, we  
 279 do not need discretization points at the breakpoints. The solution of FBSD provides  
 280 a breakpoint system  $x_b^*$ , the shift variables  $s_b^*$ , and the minimal value,  $\mu^*$ . Note that  
 281 they are functions of  $B$  and  $I$ , e.g.,  $\mu^* = \mu^*(B, I)$  and  $x_b^* = x_b^*(B, I)$ .

282 The obtained breakpoints and shift variables yield a  $\vartheta$ -approximator for  $f(x)$ . In  
 283 order to compute  $\vartheta$ , we solve the maximization problem

$$\delta_b(B, I) := \max_{x \in [x_{b-1}, x_b]} |\ell(x) - f(x)|$$

for each interval  $[x_{b-1}, x_b]$ , to yield

$$\vartheta = \delta^*(B, I) := \max_{b \in \mathbb{B}} \delta_b(B, I).$$

284 Let  $\delta^*$ -approximator be a tight approximator with  $B+1$  breakpoints. Then the op-  
 285 timal solution value of FBSD is a lower bound on  $\delta^*$ , i.e.,  $\mu^* \leq \delta^*$ . Thus, if  $\mu^* = \vartheta$ ,  
 286 then  $\vartheta = \delta^*$  and the computed  $\vartheta$ -approximator is tight. By choosing the discretiza-  
 287 tion size  $I$  appropriately,  $\mu^*(B, I)$  and  $\delta^*(B, I)$  can get arbitrarily close to each other.

288 In other words, for a fixed number of breakpoints, FBSD can calculate the tightest  
 289 possible approximator. This is formalized in the next

290 **Corollary 3.4** *Let  $f$  be a continuous function and  $B$  be fixed. Then, for each  $\eta > 0$ ,*  
 291 *there exists a finite  $I^*$ , such that  $\mu^*(B, I^*) + \eta \geq \delta^*(B, I^*)$ .*

292 *Proof* Function  $d(x) := |\ell(x) - f(x)|$  is continuous in  $[X_-, X_+]$ . By definition of a  
 293 continuous function in  $x_0 \in [X_-, X_+]$ , we can find for each  $\eta > 0$  (this is the same  $\eta$   
 294 as in the Corollary) a  $\gamma > 0$  such that  $d(x) \in B_{\frac{\eta}{2}}(d(x_0))$  for all  $x \in B_\gamma(x_0)$ . Now, we  
 295 just need to make sure that each open ball  $B_\gamma(x_0)$  contains (at least) one  $x_{bi}$  (the shift  
 296 variables are continuous and, thus, not of a concern here).

297 For a given  $\eta > 0$ , we can find a finite series of  $\gamma$ 's such that the corresponding  
 298 open balls cover  $[X_-, X_+]$ , because  $[X_-, X_+]$  is compact. Let  $\gamma^*$  be the smallest among  
 299 all  $\gamma$ 's and choose  $I^* := (X_+ - X_-) \frac{1}{\gamma^*} + 1$ . □

300 The proof of Corollary 3.4 does not provide a practical way of choosing  $I^*$ . Fur-  
 301 thermore,  $\mu^*(\cdot, I)$  is not a monotonic decreasing function in  $I$ . However, for given  
 302  $I$ ,  $\mu^*$  provides a lower bound on any approximator quality while  $\delta^*$  defines an up-  
 303 per bound. Thus, if  $\mu^*$  and  $\delta^*$  are close enough to each other (*e.g.*, machine pre-  
 304 cision), then  $\delta^*$ -approximator is the tightest possible  $\delta$ -approximator for  $f$  with  
 305  $B$  breakpoints. This suggests the following algorithm on how to compute a tight  
 306  $\delta$ -approximator: choose  $I \in \mathbb{N}$  and solve FBSD; if  $\delta^*(B, I) = \mu^*$ , then we have found  
 307 a tight  $\vartheta$ -approximator, otherwise increase  $I$  and start over until  $\delta^*(B, I) = \mu^*$ . By  
 308 Corollary 3.4, this procedure terminates in finitely many steps (at least up to a certain  
 309 precision when  $\delta^*(B, I) \approx \mu^*$ ).

310 Observe that  $\mu^*(B, \tilde{I})$  is a monotonic non-increasing function in the number of  
 311 breakpoints  $B$ , with  $\tilde{I} \geq I^*(B)$ . This monotonicity enables us to compute a  $\delta$ -approx-  
 312 imator with the least number of breakpoints as follows: start with an initial number of  
 313 breakpoints and compute a tight  $\vartheta$ -approximator via the methods described above;  
 314 if  $\vartheta \leq \delta$ , then  $\vartheta$ -approximator is a  $\delta$ -approximator with the least number of break-  
 315 points, otherwise, increase the number of breakpoints by one and start over.

#### 316 4 Univariate Functions: Heuristic Approaches

317 In this section, we present two heuristic methods which respect the  $\delta$ -tolerance. How-  
 318 ever, they cannot guarantee the minimality in the number of breakpoints.

##### 319 4.1 Successively Computing a Good Set of Breakpoints

320 In Section 3.1, we provided formulations to compute all breakpoints simultaneously  
 321 by solving one optimization model. Here, we propose a forward scheme moving suc-  
 322 cessively from a given breakpoint,  $x_{b-1}$ , to the next breakpoint  $x_b$  with (BSB)

$$\zeta^* = \max x_b \quad (36)$$

$$\text{s.t. } \left| \phi(x_{b-1}) + \frac{\phi(x_b) - \phi(x_{b-1})}{x_b - x_{b-1}} (x - x_{b-1}) - f(x) \right| \leq \delta, \quad \forall x \in [x_{b-1}, x_b] \quad (37)$$

$$x_b \in (x_{b-1}, X_+], \quad s_b \in [-\delta, +\delta]. \quad (38)$$

323 until the entire interval  $[X_-, X_+]$  is covered. When BSB is solved and an optimal  
 324  $x_b^*$  as well as the shift variable  $s_b^*$  is obtained, then both  $x_b^*$  and  $s_b^*$  are fixed for the  
 325 problem  $b+1$  (if  $x_b < X_+$ ). Thus, BSB contains only two decision variables for  $b > 1$ .  
 326 However, for  $b = 1$ , we use the convention that  $x_0 := X_-$  and that  $s_0 \in [-\delta, +\delta]$  is

327 an additional decision variable for BSB. Though BSB only has two or three decision  
 328 variables, it is difficult to solve because of the continuous constraints (37).

329 Note that successively computing breakpoints by maximizing the length of the  
 330 intervals does not necessarily lead to an optimal breakpoint system, *i.e.*, a  $\delta$ -approx-  
 331 imator with the least number of breakpoints. It might be beneficial, in certain cases, to  
 332 consider intervals between two breakpoints which are not of maximal length; particu-  
 333 larly as maximizing the interval length may lead to a large shift variable which might  
 334 decrease the length of the proceeding intervals. Therefore, consider the following  
 335 continuous function  $f(x)$  for fixed  $\delta = 0.25$  and  $x \in [0, 5]$ :

$$f(x) := \begin{cases} 1, & \text{if } x \in [0, 2) \\ -0.50 + 0.75x, & \text{if } x \in [2, 3) \\ 1.75 - \delta(x - 3), & \text{if } x \in [3, 4) \\ 1.75 - \delta + 2\delta(x - 4), & \text{if } x \in [4, 5] \end{cases}. \quad (39)$$

336 Figure 1 shows  $f(x)$  together with a (unique) optimal  $\delta$ -approximator using three  
 337 breakpoints and a  $\delta$ -approximator using four breakpoints obtained by a method max-  
 338 imizing the interval length successively from  $X_-$  to  $X_+$ .

339 We present two heuristic methods to compute a breakpoint system iteratively,  
 340 based on two different approaches on how to tackle problem BSB.

#### 341 4.1.1 $\alpha$ -Forward Heuristic with Backward Iterations

342 Similar to the setup in the previous section, we assume that a breakpoint  $x_{b-1}$  is al-  
 343 ready given and that we want to find the next one,  $x_b$ . The heuristic presented in this  
 344 section fixes both  $x_b$  and the shift variables; they are decision variables in the heuris-

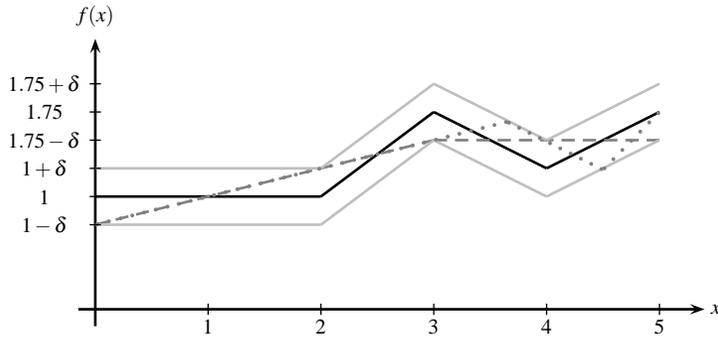


Fig. 1: Maximizing the length of the intervals successively is not optimal, in general

—  $f(x)$     —  $\delta$ -tube around  $f(x)$     - - (unique) optimal  $\delta$ -approximator  
 ···  $\delta$ -approximator maximizing interval length successively

345 tic presented in Section 4.1.2. We then need to check whether or not the obtained  
 346 approximator satisfies  $\Delta_b \leq \delta$ , by solving

$$\Delta_b := \max_{x \in [x_{b-1}, x_b]} |\ell(x) - f(x)| \quad (40)$$

347 for interpolator

$$\ell(x) := \phi(x_{b-1}) + \frac{\phi(x_b) - \phi(x_{b-1})}{x_b - x_{b-1}} (x - x_{b-1}) \quad (41)$$

348 to global optimality. If  $\Delta_b \leq \delta$ , then we accept  $x_b$  as the new breakpoint together with  
 349 the shift variables. Otherwise, we try a different value for the shift variables or shrink  
 350 the interval and replace the current value of  $x_b$  by

$$x_b \leftarrow x_{b-1} + \alpha(x_b - x_{b-1}), \quad 0 < \alpha < 1. \quad (42)$$

351 This idea is summarized in pseudo-code format in Algorithm 4.1. This heuristic  
 352 method never gets “stuck:”

**Algorithm 4.1**  $\alpha$ -Forward Heuristic with Backward Iteration

---

```

1: // INPUT: Function  $f$ , scalar  $\delta > 0$ , parameter  $\alpha \in (0, 1)$ , and shift variable discretization size  $D$ 
2: // OUTPUT: Number of breakpoints,  $B$ , breakpoint system  $x_b$  and shift variables  $s_b$ 
3:  $x_0 := X_-, B := 0, b = 1$ , and  $s_0 := 0$  // Initialize
4: // Outer loop
5: repeat
6:    $x_b := \frac{1}{\alpha}X_+ - \frac{1-\alpha}{\alpha}x_{b-1}$  //  $x_b$  equals  $X_+$  after first counter update in line 9
7:   // Inner loop
8:   repeat
9:      $x_b \leftarrow x_{b-1} + \alpha(x_b - x_{b-1})$  and  $d := 0$  // update breakpoint and reset counter
10:    repeat
11:       $d \leftarrow d + 1$  and  $s_{bd} := (\frac{2d}{D+1} - 1)\delta$  // assign discretized value for shift variable
12:      solve (40) with fixed  $x_{b-1}, x_b, s_{b-1}$  and  $s_{bd}$  to obtain  $\Delta_b$  // optimize
13:    until  $\Delta_b \leq \delta$  or  $d = D$ 
14:  until  $\Delta_b \leq \delta$ 
15:   $s_b := s_{bd}, b \leftarrow b + 1, B \leftarrow B + 1$  // fix shift variable and update counter
16: until  $x_b = X_+$ 

```

---

353 **Corollary 4.1** *Algorithm 4.1 terminates after a finite number of iterations for any*  
354 *continuous function  $f$ , any  $\delta > 0$ , any  $\alpha \in (0, 1)$  and any  $D \in \mathbb{N}$ . The calculated*  
355 *breakpoints with the shift variables yield a  $\delta$ -approximator for  $f$ .*

356 *Proof* We need to show that both the inner and the outer loop are finite.

For the inner loop, let  $\tilde{\ell}(x)$  be a  $\delta$ -approximator for  $f(x)$  on  $[x_{b-1}, X_+]$  with fixed shift  $s_{b-1}$  (as constructed by the algorithm) and condition  $\tilde{\ell}(X_+) = f(X_+)$ . Consider the continuous function  $\tilde{d}(x) := |\tilde{\ell}(x) - f(x)|$  in  $x \in [x_{b-1}, X_+]$ . Let  $\tilde{\delta} := \delta - \tilde{d}(x_{b-1})$ . Given  $x_{b-1}$  and  $\tilde{\delta} > 0$ , then there exists  $\eta > 0$  such that for all  $x \in [x_{b-1}, x_{b-1} + \eta)$ :  $\tilde{d}(x) \in B_{\frac{\tilde{\delta}}{2}}(\tilde{d}(x_{b-1}))$  (because  $\tilde{d}$  is continuous in  $x_{b-1}$ ). Thus,

choose any  $x_b \in (x_{b-1}, x_{b-1} + \frac{\eta}{2}]$  which can be obtained, for instance, by looping

$$n \geq \left\lceil \frac{\log\left(\frac{\eta}{2(X_+ - x_{b-1})}\right)}{\log(\alpha)} \right\rceil$$

357 and  $n \in \mathbb{N}$  times. Note that the function  $\tilde{\ell}(x)$  is *not* necessarily an approximator we  
 358 can construct in the algorithm because  $\tilde{d}(x_b)$  might not be equal to one of the dis-  
 359 cretized shift variables. However, for the corresponding function  $\ell(x)$  on  $[x_{b-1}, x_b]$   
 360 with any shift variable  $s_b \in [-\frac{\delta}{2}, \frac{\delta}{2}]$ , we have that  $d(x) := |\ell(x) - f(x)| \leq \delta$  for all  
 361  $x \in [x_{b-1}, x_b]$  because  $d(x) \in B_{\frac{\delta}{2}}(\tilde{d}(x))$  for all  $x \in [x_{b-1}, x_b]$ . Such an  $s_b$  exists for  
 362  $D \in \mathbb{N}$  because  $\min_{s_{bd}} \{|\frac{\delta}{2}|\} = \min_{s_{bd}} \{|\frac{\delta - s_{bd}}{2}|\} = \frac{\delta}{D+1} \geq \min_{s_{bd}} \{|s_{bd}|\}$ .

363 The outer loop is finite through the compactness of interval  $[X_-, X_+]$ : Construct an  
 364 open cover of  $[X_-, X_+]$  as follows. For each outer iteration  $b$ , choose  
 365  $x_b^1 := x_{b-1} + \frac{1}{2}(x_b - x_{b-1})$  and  $\xi_b^1 = \frac{1}{2}(x_b - x_{b-1})$  as well as  $x_b^2 := x_{b-1}$  and  
 366  $\xi_b^2 \in (x_{b-1} - x_{b-2}, x_b - x_{b-1})$  with  $x_{-1} := X_- - \tau$  and appropriate  $\tau > 0$  (e.g.,  
 367  $\tau = x_1 - x_0$ ), as shown in Figure 2. Then,  $\bigcup_b (B_{\xi_b^1}(x_b^1) \cup B_{\xi_b^2}(x_b^2))$  is an open cover  
 368 of  $[X_-, X_+]$ . Removing any of the open balls  $B_{\xi_b^1}(x_b^1)$  or  $B_{\xi_b^2}(x_b^2)$  from the cover de-  
 369 stroys the cover. Thus, by compactness of  $[X_-, X_+]$ , the number of open balls has to  
 370 be finite. □

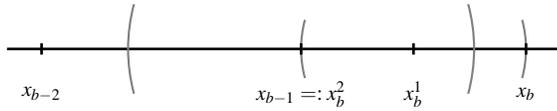


Fig. 2: Cover obtained for outer iteration  $b$  of the proof of Corollary 4.1

371 In order to avoid solving too many global optimization problems (40), we place  $I$   
 372 grid points,  $x_{bi}$ , according to (19) into the interval  $[x_{b-1}, x_b]$ . For each grid point, we

373 check whether or not

$$|\ell(x_{bi}) - f(x_{bi})| \leq \delta. \quad (43)$$

374 Only if condition (43) is satisfied for all grid points, we solve problem (40).

375 Further, it is not necessary to fix the shift variable for the first breakpoint  $X_-$  at  
 376 value 0. This value can be discretized in the same way as all other shift variables,  
 377 however, this made it easier to present the algorithm. This discretization of  $[x_{b-1}, x_b]$ ,  
 378 together with the global optimality check, as well as the discretization of the shift  
 379 variables,  $s_0$ , does not alter the correctness and finiteness of Algorithm 4.1.

380 Note the trade-off of choosing  $\alpha$  close to 0 (many subproblems to solve and  
 381 many breakpoints) and close to 1 (smaller number of breakpoints but possibly many  
 382 subproblems which fail the test “ $\Delta_b \leq \delta$  ?”). However, when using the discretization  
 383 of  $[x_{b-1}, x_b]$ , the computational burden for increasing  $\alpha$  values is rather small as the  
 384 bottleneck of Algorithm 4.1 is the solution of the global optimization problem (40).

#### 385 4.1.2 Forward Heuristic with Moving Breakpoints

386 We again employ a marching procedure to cover the interval  $[X_-, X_+]$ . Similar to  
 387 Heuristic 4.1, we are providing a heuristic to solve problem BSB. However, in this  
 388 section, for a given breakpoint  $x_{b-1}$  and shift variable  $s_{b-1}$ , we maximize the interval  
 389 length by treating  $x_b$  and the shift variable  $s_b$  as decision variables. To decrease the  
 390 notational burden, we assume  $s_0 \equiv 0$  and we discuss the generalization later.

391 Using the idea of Section 3.2, we treat the continuum inequalities (37) by placing  
 392  $I$  grid points equidistantly into the interval  $[x_{b-1}, x_b]$  according to (19). At these grid

393 points  $x_{bi}$ , we require:

$$|\ell(x_{bi}) - f(x_{bi})| \leq \delta. \quad (44)$$

394 Note that we do not need grid points at the breakpoints  $x_{b-1}$  and  $x_b$  because per  
395 definitionem the maximal deviation is  $s_{b-1}$  and  $s_b$ , which in turn is bounded by  $\delta$ .

396 Maximization of  $x_b$  leads to the following NLP

$$\Delta^{I*} := \max x_b \quad (45)$$

$$\text{s.t. } |\ell(x_{bi}) - f(x_{bi})| \leq \delta, \quad \forall i \in \mathbb{I} \quad (46)$$

$$x_{bi} = x_{b-1} + \frac{i}{I+1} (x_b - x_{b-1}), \quad \forall i \in \mathbb{I} \quad (47)$$

$$x_b \in [x_{b-1}, X_+], \quad x_{bi} \in [x_{b-1}, X_+], \quad s_b \in [-\delta, \delta], \quad \forall i \in \mathbb{I} \quad (48)$$

397 with the interpolator  $\ell$  derived by (41).

398 For given breakpoint  $x_b^*$ , we minimize the absolute value of  $s_b$ . That way, we get  
399 the tightest approximator for the given interval  $[x_b, x_{b-1}]$ , by solving

$$\Delta^{S*} := \min |s_b| \quad (49)$$

$$\text{s.t. } |\ell(x_{bi}) - f(x_{bi})| \leq \delta, \quad \forall i \in \mathbb{I} \quad (50)$$

$$s_b \in [-\delta, \delta] \quad (51)$$

400 where the discrete grid points  $x_{bi}$  are now fixed together with  $x_b$ .

401 Due to the discretization of the continuum  $[x_{b-1}, x_b]$ , we need to check whether for  
402 the given value of  $x_{b-1}$ ,  $x_b$ ,  $s_{b-1}$ , and  $s_b$  inequalities (1) are fulfilled for  $\mathbb{D} = [x_{b-1}, x_b]$ .

403 We do this by solving the unconstrained problem

$$z^{\max*} := \max_{x \in [x_{b-1}, x_b]} |\ell(x) - f(x)| \quad (52)$$

404 to global optimality. If  $z^{\max*} \leq \delta$ , then we accept  $x_b$  and  $s_b$ . Otherwise, we increase  $I$   
 405 by a factor of  $\beta > 1$ . This algorithm stops when  $[X_-, X_+]$  is covered.

---

**Algorithm 4.2** Forward Heuristic with Moving Breakpoints
 

---

```

1: // INPUT: Function  $f$ , scalar  $\delta > 0$ , initial discretization size  $I^{\text{ini}} \in \mathbb{N}$  and parameter  $\beta > 1$ 
2: // OUTPUT: Number of breakpoints,  $B$ , breakpoint system  $x_b$  and shift variable  $s_b$ 
3:  $x_0 := X_-$ ,  $I := I^{\text{ini}}/\beta$ ,  $B := 0$ , and  $b = 1$  // Initialize
4: // Outer loop
5: repeat
6:   // Inner loop
7:   repeat
8:      $I \leftarrow \lceil \beta I \rceil$  // update discretization size
9:     solve NLP (45)-(48) to obtain  $x_b^*$  // calculate next breakpoint and shift variable
10:    solve one-dimensional NLP (49)-(51) to obtain  $s_b^*$ 
11:    solve unconstrained NLP (52) to obtain  $z^{\max*}$  // check if obtained  $\ell$  is  $\delta$ -approximator
12:  until  $z^{\max*} \leq \delta$ 
13:   $x_b := x_b^*$ ,  $s_b := s_b^*$ ,  $b \leftarrow b + 1$ ,  $B \leftarrow B + 1$  // fix breakpoint, shift variable and update counter
14: until  $x_b = X_+$ 

```

---

406 This procedure is summarized in Algorithm 4.2. Similar to the heuristic 4.1, the  
 407 Algorithm 4.2 always terminates in finitely many steps (given exact arithmetics):

408 **Corollary 4.2** *Algorithm 4.2 terminates after a finite number of iterations for any*  
 409 *continuous function  $f$ , any  $\delta > 0$ , any initial discretization size  $I^{\text{ini}} \in \mathbb{N}$  and parame-*  
 410 *ter  $\beta > 1$ . The calculated breakpoints with the shift variables yield a  $\delta$ -approximator*  
 411 *for  $f$ .*

412 There are several advantages and disadvantages of both heuristic methods 4.1  
 413 and 4.2. While 4.1 needs to solve a much smaller number of optimization problems

414 to global optimality than 4.2, the number of breakpoints of the  $\delta$ -approximator com-  
 415 puted by 4.1 is expected to be larger than the one computed by 4.2. Particularly com-  
 416 putationally expensive is solving problems (45)-(48) in 4.2.

417 Both Algorithms 4.1 and 4.2 are of a “forward” nature, *i.e.*, the interval  $[X_-, X_+]$   
 418 is successively covered by intervals of breakpoints “moving” from  $X_-$  to  $X_+$ . De-  
 419 pendent on the shape of the function  $f$  and given that both methods are heuristics, it  
 420 might be beneficial to run the algorithm in a “backward” manner, *e.g.*, the obtained  
 421  $\delta$ -approximator might have less breakpoints. To run both a forward and a backward  
 422 algorithm might be particularly promising for functions which are highly asymmetric  
 423 around  $\frac{X_- + X_+}{2}$ . Such a backward algorithm can be achieved by substituting  $f(x)$  by  
 424  $\tilde{f}(x) := f(X_+ + X_- - x)$  and running the forward Algorithm 4.1 for  $\tilde{f}$  and  $x \in [X_-, X_+]$ .  
 425 The breakpoint system for the backward algorithm is then obtained as follows: Let  $x_b^*$   
 426 be the breakpoints obtained by the forward algorithm for  $\tilde{f}(x)$ . The new breakpoints  
 427 are given by  $\tilde{x}_b^* := X_+ + X_- - x_b^*$ .

## 428 5 Computational Results

429 We have implemented the models and algorithms in GAMS (v. 23.6). The global  
 430 optimization problems are solved using LindoGlobal (v. 23.6.5). The computations  
 431 are preformed by an Intel(R) i7 using a single core with 2.93 GHz and 12.0 GB RAM  
 432 on a 64-bit Windows 7 operating system. We allow a maximal deviation from the  
 433  $\delta$ -tube by at most  $10^{-5}$ ; *i.e.*, equation (1) and/or (2) is violated by at most  $10^{-5}$ .

434 For our computational test bed, we consider ten different functions, summarized  
 435 in Table 1. Figure 3 illustrates the ten functions (black line) together with  $\delta$ -approx-

Table 1: One-dimensional functions tested.

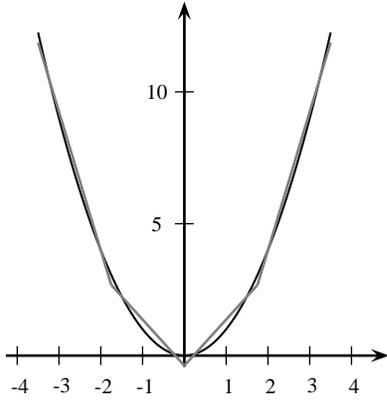
#	$f(x)$	$X_-$	$X_+$	Comment
1	$x^2$	-3.5	3.5	convex function, optimal distribution of breakpoints is uniform; axial symmetric at $x = 0$
2	$\ln x$	1	32	concave function
3	$\sin x$	0	$2\pi$	point-symmetric at $x = \pi$
4	$\tanh(x)$	-5	5	strictly monotonically increasing; point symmetric at $x = 0$
5	$\frac{\sin(x)}{x}$	1	12	for numerical stability reason we avoid the removable singularity and the oscillation at 0, the two local minima have an absolute function value difference of $\approx 0.126$
6	$2x^2 + x^3$	-2.5	2.5	in $(-\infty, \infty)$ , there is one local minimum at $x = 0$ and one local maximum at $x = \frac{4}{3}$
7	$e^{-x} \sin(x)$	-4	4	one global minimum ( $x_m \approx -2.356$ and $f(x_m) \approx -7.460$ )
8	$e^{-100(x-2)^2}$	0	3	a normal distribution with a sharp peak at $x=2$
9	$1.03e^{-100(x-1.2)^2} + e^{-100(x-2)^2}$	0	3	sum of two Gaussians, with two slightly different maxima (their absolute function value difference is $\approx 0.030$ )
10	[27]	0	$2\pi$	three local minima (the absolute function value difference of the two smallest local minima is $\approx 0.031$ )

436 mators,  $\delta$ -underestimators or  $\delta$ -overestimators (gray line), obtained from different  
437 methods. Method FBSD is used to compute approximators for the first five functions.  
438 The number of breakpoints,  $B$ , is chosen a priori. FBSD is then used to compute the  
439 optimal  $\delta^*$ ,  $\delta_-^*$  or  $\delta_+^*$  (with a precision of  $< 0.001$ ) together with an estimator. Esti-  
440 mators for functions six to ten are computed with the heuristic methods Algorithm 4.1  
441 and Algorithm 4.2, where  $\delta$  was chosen a priori. One can see, *e.g.*, in Fig. 3(h)-(j),

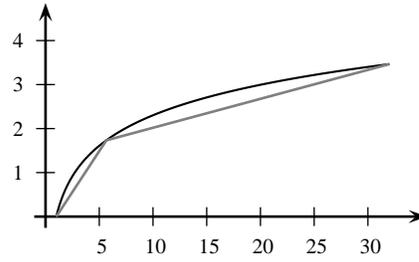
442 that our models do not compute approximators which are “closest” possible to the  
 443 original function but which instead stay within a given  $\delta$ -tube around the function.

444 For each function and four different values of  $\delta \in \{0.100, 0.050, 0.010, 0.005\}$ ,  
 445 the number of breakpoints and the computational times for the two heuristic meth-  
 446 ods, presented in Sections 4.1.1 and 4.1.2, are summarized in Table 2. Both heuristic  
 447 methods are executed in a forward and backward fashion. One observes that the num-  
 448 ber of breakpoints and the computational times are similar for both the forward and  
 449 the backward iterations. However, the running time of Algorithm 4.2 is significantly  
 450 higher than that of Algorithm 4.1, because Algorithm 4.1 requires less NLP solves.  
 451 Algorithm 4.2 consistently computes the same or fewer number of breakpoints for a  
 452 given accuracy  $\delta$  than Algorithm 4.1. A good trade-off between computational time  
 453 and number of breakpoints computed are parameters  $\alpha = 0.985$  and  $D = 3$  for Algo-  
 454 rithm 4.1 and  $I^{\text{ini}} = 10$  and  $\beta = 2.5$  for Algorithm 4.2.

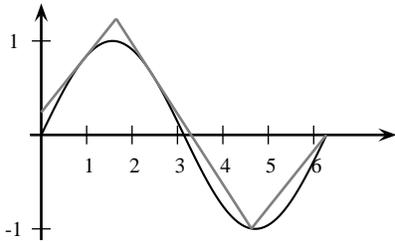
455 Table 3 summarizes the computational results obtained by FBSD. We use the  
 456 lowest number of breakpoints calculated by any of the two heuristic methods for a  
 457 given accuracy  $\delta$ , cf. Table 2, to calculate the tightest possible approximator. We start  
 458 with a grid size of  $I = 1$  and solve FBSD. This yields a lower bound  $\delta_{\text{LB}}$  on  $\delta^*$  (for  
 459 the fixed number of breakpoints). For the computed approximator, we evaluate the  
 460 maximal deviation to the function  $f(x)$ . This yields an upper bound  $\delta_{\text{UB}}$  on  $\delta^*$ . If  
 461 the upper bound and the lower bound are within 0.001, then we stop the algorithm.  
 462 Otherwise, we increase  $I$  to  $I \leftarrow \max\{1.5 \cdot I, I + 1\}$  and re-iterate.  $\delta_{\text{ini}}$  is used as a  
 463 (tight) initial bound on the shift variables and the maximal deviation.



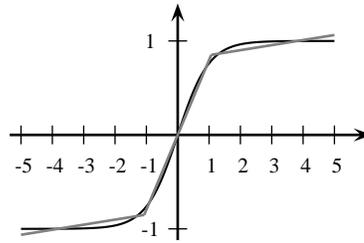
(a) Func. 1: FBSD with  $B = 5$  yields  $\delta^* = 0.383$



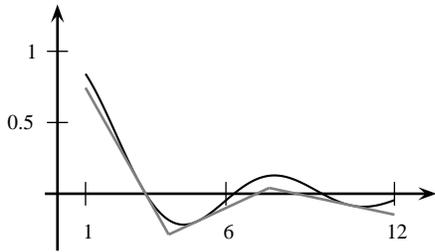
(b) Func. 2: FBSD with  $B = 3$  yields  $\delta^* = 0.361$



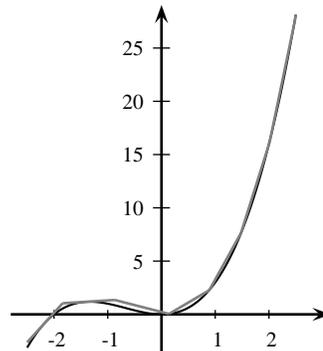
(c) Func. 3: FBSD with  $B = 4$  yields  $\delta^* = 0.240$



(d) Func. 4: FBSD with  $B = 4$  yields  $\delta^* = 0.063$



(e) Func. 5: FBSD with  $B = 4$  yields  $\delta^* = 0.103$



(f) Func. 6: Alg. 4.1 w/  $\delta_+ = 0.5$  yields  $B = 9$

Fig. 3: Continued.

Table 2: Computational results for  $\delta$ -approximators using heuristics.

#	$\delta$	Algorithm 4.1				Algorithm 4.2			
		Forward		Backward		Forward		Backward	
		<i>B</i>	sec.	<i>B</i>	sec.	<i>B</i>	sec.	<i>B</i>	sec.
1	0.100	9	0.41	9	0.41	9	2.69	9	2.64
	0.050	13	0.58	13	0.57	13	3.98	13	4.06
	0.010	26	1.18	26	1.23	26	8.85	26	9.10
	0.005	37	1.71	37	1.70	<b>36</b>	10.46	<b>36</b>	10.99
2	0.100	4	0.21	4	0.16	4	1.65	4	1.73
	0.050	5	0.35	5	0.21	5	1.20	5	1.26
	0.010	10	0.68	10	0.45	10	3.31	10	3.01
	0.005	14	0.69	14	0.66	14	5.90	14	4.96
3	0.100	6	0.27	6	0.28	6	31.29	6	35.30
	0.050	6	0.26	6	0.27	6	4.35	6	4.89
	0.010	14	0.70	14	0.69	14	5.47	14	5.77
	0.005	18	0.84	18	0.85	18	7.43	18	7.68
4	0.100	4	0.17	4	0.16	4	20.61	4	0.61
	0.050	6	0.26	6	0.29	6	1.67	6	1.83
	0.010	10	0.49	10	0.45	10	3.71	10	3.84
	0.005	14	0.72	14	0.73	14	5.40	14	5.64
5	0.100	5	5.60	<b>4</b>	0.21	5	34.10	<b>4</b>	63.94
	0.050	6	1.04	6	0.44	6	46.20	6	93.47
	0.010	11	1.43	10	0.61	10	11.31	10	272.19
	0.005	13	0.82	13	2.01	13	12.08	13	12.38
6	0.100	12	0.77	12	0.64	12	23.09	12	17.74
	0.050	16	1.00	16	0.86	16	17.66	16	20.40
	0.010	35	2.16	35	2.26	35	22.48	35	41.87
	0.005	49	3.10	49	3.19	<b>48</b>	28.34	<b>48</b>	30.38
7	0.100	15	0.97	15	0.93	15	40.57	15	31.62
	0.050	21	1.48	21	2.36	21	28.73	<b>20</b>	51.40
	0.010	45	2.88	<b>44</b>	2.95	45	53.22	<b>44</b>	51.54
	0.005	62	4.11	62	4.37	62	72.87	62	62.29
8	0.100	5	0.30	5	0.26	5	8.43	5	6.09
	0.050	7	0.50	7	0.39	7	10.52	7	7.56
	0.010	12	0.74	12	0.73	12	6.90	12	6.50
	0.005	16	0.97	16	1.00	<b>15</b>	7.77	16	10.43
9	0.100	8	0.47	8	0.44	8	11.67	8	14.93
	0.050	13	0.85	12	0.74	12	18.70	12	19.66
	0.010	22	1.41	22	1.39	22	13.66	22	15.98
	0.005	30	2.15	<b>29</b>	2.07	<b>29</b>	17.94	<b>29</b>	16.92
10	0.100	17	2.90	17	3.03	17	204.11	17	97.87
	0.050	23	4.04	23	4.11	23	88.50	23	98.57
	0.010	<b>46</b>	7.82	47	7.61	<b>46</b>	91.71	47	95.95
	0.005	68	11.17	68	11.17	68	88.13	<b>67</b>	96.22
$\emptyset$	0.100		1.21		0.65		37.82		27.25
$\emptyset$	0.050		1.04		1.02		22.15		30.31
$\emptyset$	0.010		1.95		1.84		22.06		50.58
$\emptyset$	0.005		2.63		2.78		25.63		25.79

Table 3: Tightness obtained by FBSD for given  $B$ .

#	$\delta_{mi}$	$B$	$\delta_{LB}$	$\delta_{UB}$	Max Grid	sec.
1	0.100	9	0.095703	0.095703	1	16.4
	0.050	13	0.042535	0.042535	1	115.4
2	0.100	4	0.081899	0.081922	4	12.1
	0.050	5	0.046281	0.046595	4	25.8
	0.010	10	0.009211	0.009287	1	3.9
	0.005	14	0.004429	0.004446	1	68.7
3	0.100	6	0.048109	0.048250	19	411.0
	0.050	6	0.048109	0.048250	19	190.8
	0.010	14	0.009696	0.010275	9	5659.3
	0.005	18	0.004637	0.004829	6	11079.1
4	0.100	4	0.062853	0.063728	3	2.9
	0.050	6	0.024160	0.024541	3	20.2
	0.010	10	0.007855	0.008148	3	39.4
	0.005	14	0.003578	0.004409	2	27.8
5	0.100	4	0.051237	0.051847	13	182.4
	0.050	6	0.018513	0.022101	6	36162.8
6	0.100	4	0.085288	0.095080	9	108806.1
8	0.100	5	0.053910	0.054603	13	283.6
	0.050	7	0.009178	0.990842	13	36416.9
	0.010	12	0.009158	0.990842	9	42195.4
9	0.100	8	0.085773	0.941691	9	38712.4
	0.050	12	0.000087	1.029913	4	36324.0

All other instances yield  $\delta_{LB} = 0$  after 10h of CPU time.

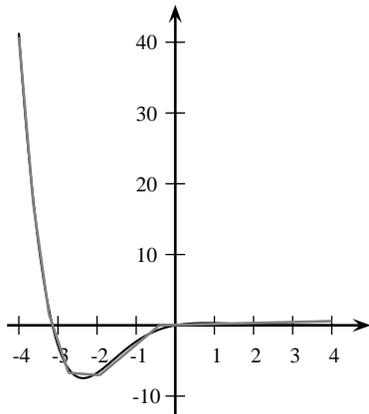
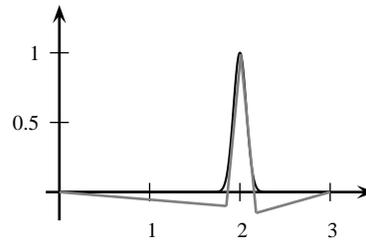
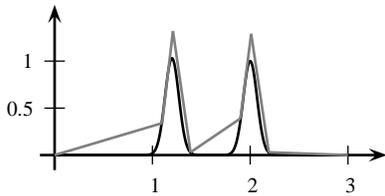
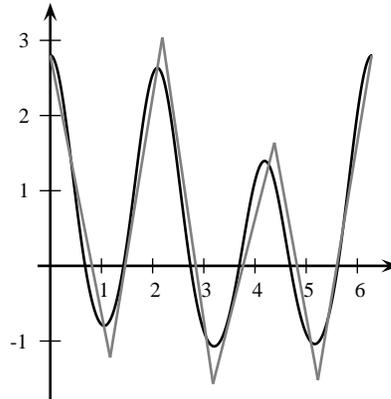
(g) Func. 7: Alg. 4.2 w/  $\delta = 0.6$  yields  $B = 7$ (h) Func. 8: Alg. 4.1 w/  $\delta_- = 0.2$  yields  $B = 5$ (i) Func. 9: Alg. 4.2 w/  $\delta_+ = 0.3$  yields  $B = 8$ (j) Func. 10: Alg. 4.1 w/  $\delta = 0.5$  yields  $B = 7$ 

Fig. 3: The ten univariate functions tested together with some approximator functions.

— original function      — approximator function

464 Table 4 summarizes the computational results for the model OBSD. We limit the  
 465 size of the breakpoint set  $\mathcal{B}$  by the lowest number of breakpoints computed in Table  
 466 2 for each discretization size  $\delta$ . The continuum condition is initially discretized into

467 two points, *i.e.*,  $I = 2$ . By solving OBSD, we obtain a lower bound  $B_-$  on  $B^*$ . If  $B_-$   
468 equals the initial number of breakpoints or the maximal deviation does not exceed  
469  $\delta$  (with an accuracy of 0.00125), then the algorithm stops with  $B^* = B_-$ . Otherwise,  
470 the grid size is updated by  $I \leftarrow 1.5 \cdot I$  and the process starts over again. One observes  
471 in Table 4 that for most of the problems  $B^*$  cannot be computed. Furthermore, the  
472 required discretization size  $I$  is quite large.

473 OBSI performs much worse compared to OBSD. OBSI is able to obtain the op-  
474 timal  $B^* = 4$  only for function 5 with  $\delta = 0.100$ . The computational time is ap-  
475 proximately 97 seconds, requiring a size of  $I = 20$ . For most of the other problem  
476 instances, not even a feasible point for the original model (using  $I = 2 \cdot B$ ) can be  
477 computed within 1800 seconds of CPU time.

478 Table 5 summarizes the optimal number of breakpoints required for the various  
479 functions and approximation accuracies along with the methods computed (again, we  
480 have a numerical accuracy of  $10^{-5}$ ). For 25 out of 40 instances, an optimal  $B^*$  can be  
481 computed, while for 15 instances,  $B^*$  is unknown. We do not report exact computa-  
482 tional times in seconds, as different solver versions, different parameter settings and  
483 initial values on  $B$  are used for each of the computations. To prove optimality of  $B$   
484 with the help of FBSD, one computes the optimal  $\delta^*$  for  $B - 1$ . If a lower bound on  
485  $\delta^*$  is greater than  $\delta$ , then the optimal number of breakpoints has to be  $\geq B$ .

486 Let us compare our results when an equidistant distribution of the breakpoints is  
487 used together with a function interpolation. Table 6 summarizes the minimum num-  
488 ber of equidistant breakpoints needed to ensure a given accuracy  $\delta$ . We compute  
489 these breakpoint systems with the following brute-force algorithm. Starting with two

Table 4: Computational results for model OBSD.

#	$\delta$	$B^*$	$B_-$	# iter.	$I$	sec.
1	0.100	–	5	9	42	1965.25 <sup>†</sup>
	0.050	–	5	8	28	1967.30 <sup>†</sup>
	0.005	–	5	5	9	1997.34 <sup>†</sup>
2	0.100	4	–	9	42	24.16
	0.050	5	–	10	63	550.41
	0.010	–	5	9	42	2236.04 <sup>†</sup>
	0.005	–	5	8	28	2128.16 <sup>†</sup>
3	0.100	6	–	11	94	195.33
	0.050	6	–	11	94	212.71
4	0.100	4	–	10	63	29.95
	0.050	–	5	11	94	2815.14 <sup>†</sup>
	0.010	–	5	9	42	2427.14 <sup>†</sup>
	0.005	–	5	8	28	2157.83 <sup>†</sup>
5	0.100	4	–	9	42	150.40
	0.050	–	4	9	42	1877.28 <sup>†</sup>
	0.010	–	5	8	28	2918.74 <sup>†</sup>
	0.005	–	5	7	19	2832.80 <sup>†</sup>
6	0.100	–	4	7	19	1871.30 <sup>†</sup>
	0.050	–	4	7	19	1990.46 <sup>†</sup>
	0.010	–	0	1	2	1801.24 <sup>†</sup>
	0.005	–	0	1	2	1801.62 <sup>†</sup>
7	0.100	–	5	8	28	2833.29 <sup>†</sup>
	0.050	–	0	1	2	1800.99 <sup>†</sup>
	0.010	–	0	1	2	1801.50 <sup>†</sup>
	0.005	–	0	1	2	1802.60 <sup>†</sup>
8	0.100	–	4	11	94	2224.76 <sup>†</sup>
	0.050	–	4	10	63	2077.81 <sup>†</sup>
	0.010	–	4	8	28	1836.07 <sup>†</sup>
	0.005	–	5	8	28	2758.10 <sup>†</sup>
9	0.100	–	4	9	42	2250.79 <sup>†</sup>
	0.050	–	4	8	28	2082.88 <sup>†</sup>
	0.010	–	4	6	13	1863.82 <sup>†</sup>
	0.005	–	4	5	9	1828.28 <sup>†</sup>
10	0.100	–	4	6	13	3617.24 <sup>†</sup>
	0.050	–	4	5	9	3032.66 <sup>†</sup>
	0.010	–	0	1	2	1804.50 <sup>†</sup>
	0.005	–	0	1	2	1802.37 <sup>†</sup>

<sup>†</sup>: time limit reached (1800 sec. per iteration)

490 breakpoints, compute the maximal deviation of the approximator to the function  $f(x)$ .

491 This is accomplished by solving an NLP to global optimality. If the maximal devi-

492 ation is less than or equal to  $\delta$  (with a tolerance of  $10^{-5}$ ), then we have found the

493 minimum number of breakpoints. Otherwise, increment the number of breakpoints

494 and start over. This leads to several order of magnitudes higher computational times

Table 5: Benchmarks: Minimal number  $B^*$  of breakpoints needed for  $\delta$ -approximators.

#	$\delta$	$B^*$	$B_-$	$B_+$	Algorithm	Time
1	0.100	9			FBSD	few sec.
	0.050	13			FBSD	few sec.
	0.010	26			FBSD	hours
	0.005	36			FBSD	hours
2	0.100	4			FBSD	frac. sec.
	0.050	5			FBSD	few sec.
	0.010	10			FBSD	sec.
	0.005	14			FBSD	sec.
3	0.100	6			FBSD	few sec.
	0.050	6			FBSD	few sec.
	0.010	14			FBSD	sec.
	0.005	18			FBSD	few min.
4	0.100	4			FBSD	frac. sec.
	0.050	6			FBSD	few sec.
	0.010	10			FBSD	few sec.
	0.005	14			FBSD	few min.
5	0.100	4			FBSD	frac. sec.
	0.050	6			FBSD	sec.
	0.010	10			FBSD	sec.
	0.005	13			FBSD	few min.
6	0.100	12			FBSD	min.
	0.050	16			FBSD	few days
	0.010		16	35		
	0.005		16	48		
7	0.100		5	15	OBSD	
	0.050		5	20		
	0.010		5	44		
	0.005		5	62		
8	0.100	5			FBSD	sec.
	0.050		5	7		
	0.010		5	12		
	0.005		5	15		
9	0.100	8			FBSD	few days
	0.050		8	12		
	0.010		8	22		
	0.005		8	29		
10	0.100		4	17	OBSD	
	0.050		4	23		
	0.010		4	46		
	0.005		4	67		

$B_-$ : best known lower bound on  $B^*$ , only if  $B^*$  is unknown

$B_+$ : best known upper bound on  $B^*$ , only if  $B^*$  is unknown

frac.:  $\geq \frac{1}{10}$  and  $< 1$

few:  $\geq 1$  and  $\leq 10$

Table 6: Minimal number  $B^E$  of equidistant breakpoints needed for interpolator with  $\delta$  accuracy.

#	$\delta = 0.100$			$\delta = 0.050$			$\delta = 0.010$			$\delta = 0.005$		
	$B^E$	$B$	$\delta^*$									
1	13	9	0.0851	17	13	0.0479	36	26	0.0100	51	36	0.0049
2	23	4	0.0956	37	5	0.0480	96	10	0.0100	141	14	0.0050
3	8	6	0.0966	11	6	0.0489	24	14	0.0093	33	18	0.0048
4	6	4	0.0923	15	6	0.0378	32	10	0.0099	45	14	0.0049
5	7	4	0.0989	10	6	0.0450	21	10	0.0093	29	13	0.0048
6	25	12	0.0997	36	16	0.0474	78	35	0.0099	110	48	0.0050
7	77	15	0.0993	109	20	0.0492	241	44	0.0100	340	62	0.0050
8	19	5	0.0879	64	7	0.0465	151	12	0.0097	213	15	0.0050
9	46	8	0.0777	68	12	0.0481	151	22	0.0099	216	29	0.0049
10	33	17	0.0973	46	23	0.0495	103	46	0.0100	146	67	0.0050

495 than the reported times in Table 2; however, we decided not to report computation  
496 times because there might be more efficient algorithms and implementations to ob-  
497 tain the minimum number of equidistant breakpoints. Table 6 reports on the mini-  
498 mum number of equidistant breakpoints,  $B^E$ , and the actual maximal deviation,  $\delta^*$ ,  
499 of the interpolation function to  $f(x)$ .  $B^E$  is contrasted with the minimum number of  
500 breakpoints,  $B$ , computed with our methods. For a given  $\delta$ , observe that the required  
501 number of equidistant breakpoints is between 1.3 and 14.2 times the actual number  
502 of breakpoints needed.

503 Fig. 4 plots the maximum deviation of the interpolation function for different  
504 number of equidistant breakpoints. The function is not monotonic decreasing but

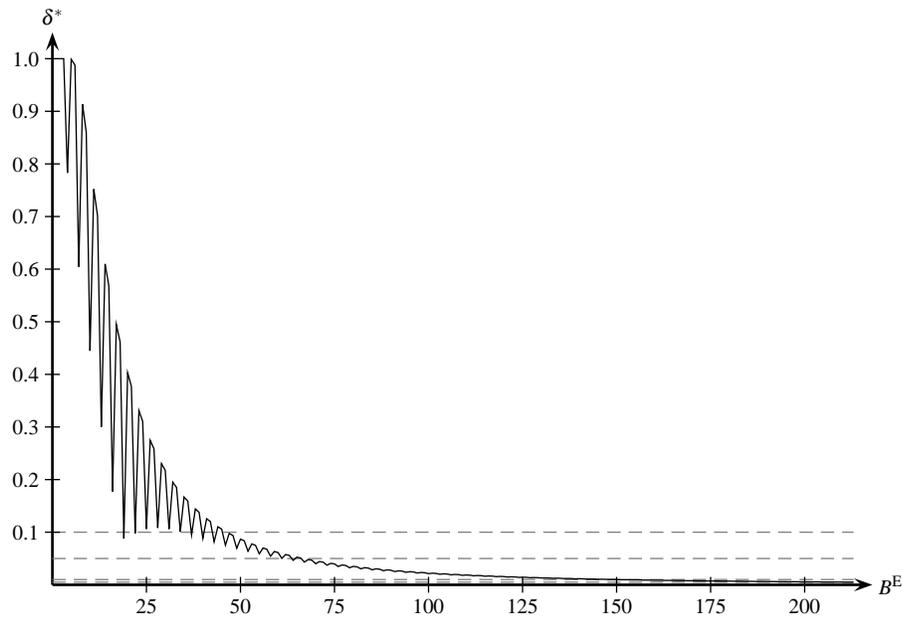


Fig. 4: Maximal deviation  $\delta^*$  for different number of equidistant breakpoints  $B^E$  for function 8.

505 the tendency is clearly visible. The curve seems to follow a reciprocal logarithmic  
 506 curve. Thus, the number of equidistant breakpoints grows exponentially in the  
 507 reciprocal of  $\delta$ .

## 508 6 Conclusions

509 For univariate functions, we have constructed various methods to compute optimal  
 510 breakpoint systems to be used for piecewise linear approximation, under- and over-  
 511 estimation satisfying a specified accuracy  $\delta$ . The exact models and heuristic methods  
 512 require the solution of global optimization problems to ensure the  $\delta$ -tolerance.

513 We have introduced the following models and methods:

- 514 1) Two MINLP models (OBSD & OBSI) which yield the minimal number and best  
515 distribution of breakpoints for a given  $\delta$ -tolerance,
- 516 2) a MINLP model (FBSD) which computes the tightest approximation for a fixed  
517 number of breakpoints, and
- 518 3) two heuristic methods which compute the breakpoints subsequently by solving  
519 MINLPs with a small number of variables.

520 The heuristics always work, *i.e.*, even for complicated functions requiring large  
521 numbers of breakpoints we are able to obtain a breakpoint system satisfying the re-  
522 quired  $\delta$ -tolerance, and more so, an upper bound on the minimal number of break-  
523 points. This upper bound can be used to solve 1) or 2) with a significant smaller  
524 number of variables. If 1) gives the proven minimal number of breakpoints, 2) can be  
525 used to compute the tightest  $\delta$ -approximation.

526 Future research might develop explicit, piecewise-linear formulations of univari-  
527 ate functions that are only defined at regular or irregular grid points, but are not avail-  
528 able in a closed algebraic form. This is an interesting problem relevant to various situ-  
529 ations and industries. Such situations occur if the functions are evaluated by complex  
530 black box models involving, for instance, differential equations, or if the functions  
531 have been established only by experiments or observations. An important subtask is  
532 also to reduce the number of grid points, *i.e.*, to replace them by a coarser grid which,  
533 relative to the system of given grid points, preserves  $\delta$ -accuracy.

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